## HOUSINGS AND ACCESSORY PRODUCTS

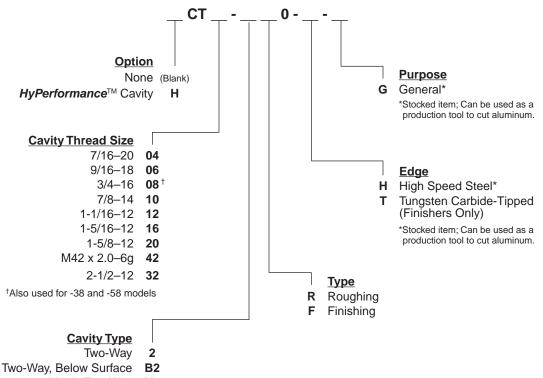
# **Cavity Form Tools**

HydraForce normally stocks standard straight-shanked, tangless shafts in the sizes indicated.

Drawings for standard tools are available upon request.

Special tools can be supplied; consult factory for cost and leadtime quotations.

#### ORDERING INFORMATION



## y, Below Surface B2 Metric Two-Way M2 Three-Way 3

Three-Way, Below Surface B3

Three-Way Short S3
Three-Way Long L3
Four-Way 4

Metric Four-Way M4
Five-Way 5

Five-Way Short **S5** Six-Way **6** 

Six-Way Short S6

## Form Tools for Drop-In Valve Cavities

Valve Model	Rougher Tool	Finisher Tool
SV98-T39	CT-T001R0-H-G	CT-T001F0-T-G
SV98-T40	CT-T004R0-H-G	CT-T004F0-T-G
TS98-T34	CT-T003R0-H-G	CT-T003F0-T-G
EHPR98-T33	CT-T009R0-H-G	CT-T009F0-T-G
EHPR98-T35	CT-T009R0-H-G	CT-T009F0-T-G
EHPR98-T38	CT-T011R0-H-G	CT-T011F0-T-G

### **Tool Shank Diameter**

Cavity	Rougher	Finisher
08	0.625"	0.750"
10	0.750"	0.750"
12	0.875"	0.750"
16	1.000"	0.750"
20	1.000"	1.000"
M2	1.000"	1.000"
M42	1.000"	1.000"
32	1.500"	1.500"
T001	0.750"	0.750"
T003	0.750"	0.750"
T004	0.750"	0.750"
T009	0.625"	0.625"
T011	0.625"	0.625"

# **Cavity Rougher**



